



Potential use of skin bioprinting on cosmetics

2nd Pan-American Conference for
Alternative Methods

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Natura does not
ANIMAL TESTING

In 2006 we eliminated all animal tests from research & development of raw materials and final products, without exclude demanding criteria of safety and efficacy of our products



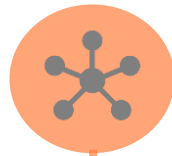
TIMELINE BRAZILIAN CENARIO



2007

Arouca Law
(11.794/08) Federal
Legislation on animal
experimentation;

Creates **CONCEA**
(National Council to
Control Animal
Experimentation)



2012-13

Ministry of Science and
Technology creates
RENAMA

ANVISA recognizes the
Brazilian Center on
Validation of Alternative
Methods – **BRACVAM**

**Royal Institute
Laboratory** closes after
activist raid

PLC 70/2014



2014

São Paulo and Mato
Grosso States test
bans

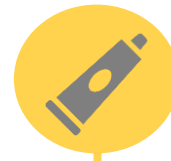
CONCEA
recognized **17**
alternative
methods (3Rs) to
be implemented up
to **2019**



2016

Pará State test ban

CONCEA recognized
more **7 alternative**
methods to be
implemented up to
2021



2017

Senate CCT endorses
PLC 70/2014

No animal testing
for products and
ingredients for
cosmetic products

Living tissues and organs are manufactured and sold in markets

There is a huge demand for alternative methodologies in the cosmetics and skin care industry for product testing.

Cells growing into 3D structures, such as miniature human organs, can provide a more realistic way to test new ingredients.

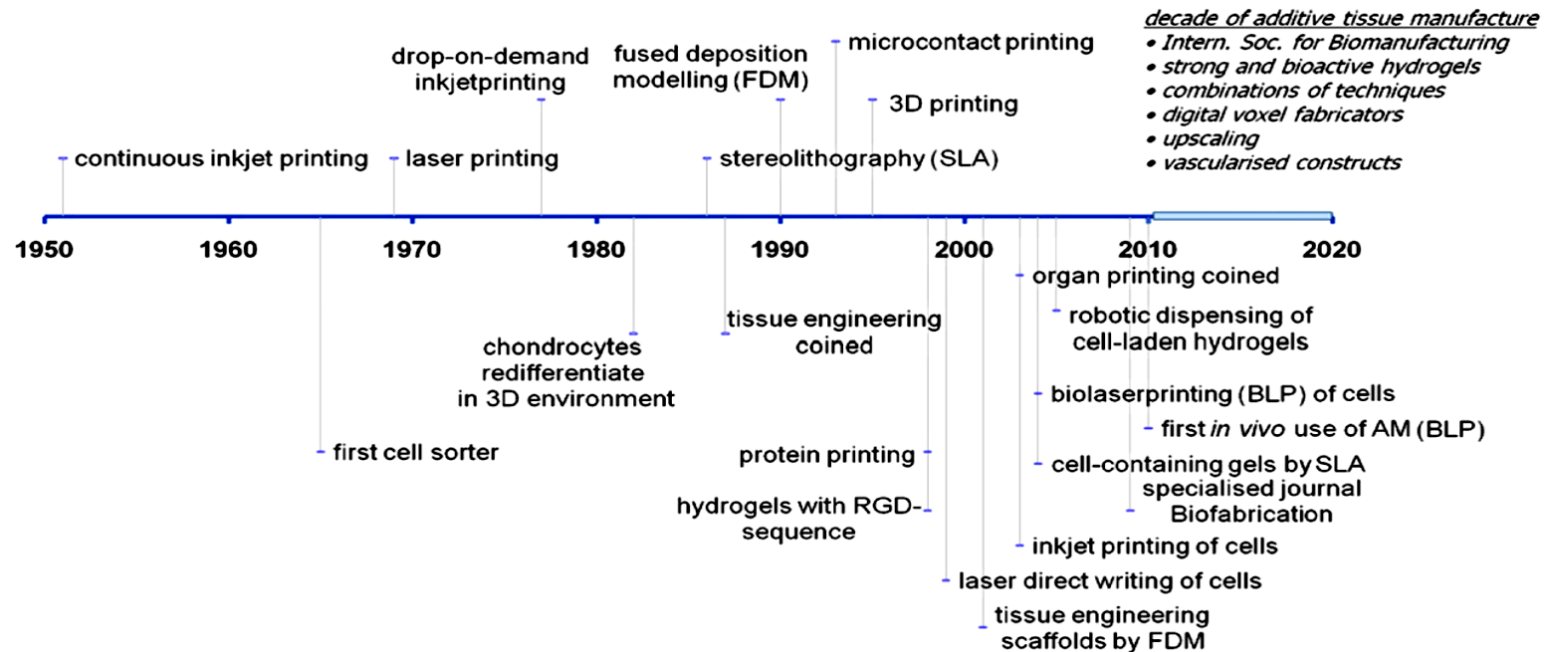
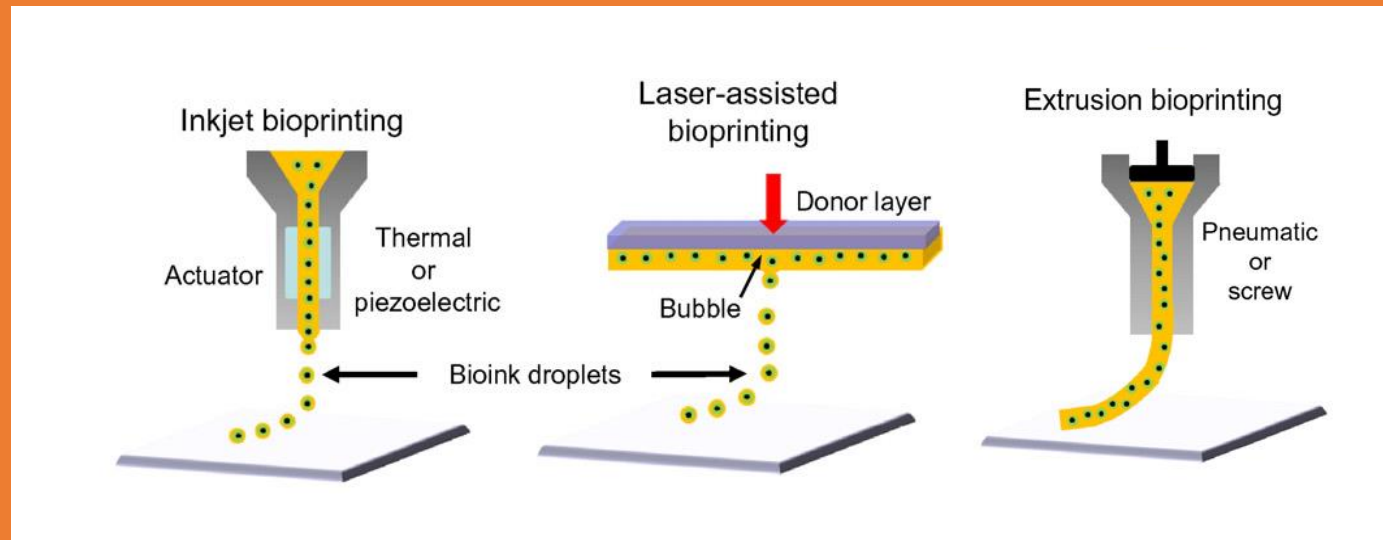


Figure: Woodfield T, et al.(2017)

The structure of skin is easy to print compared with other complex organs such as a heart or kidney

Three types of bioprinting processes, namely inkjet bioprinting, laser-assisted bioprinting and extrusion bioprinting.



Hydrogel bioink characteristics

Hydrogels play an essential role in bioprinting. They not only have direct contact with cells to provide structural support, but they also dominate the chemical and physical properties of bioinks
(Williams, 2008).

Hydrogels used for bioprinting should be characterized by:

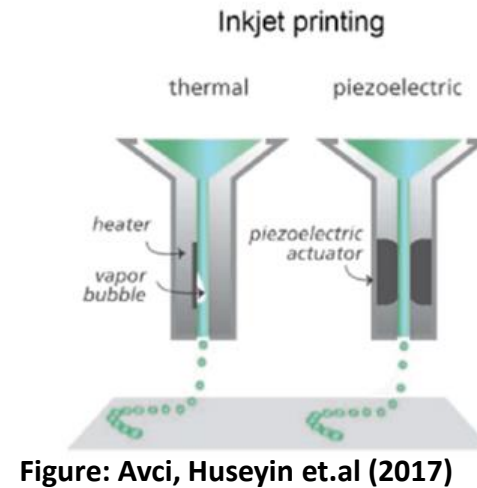
- Printability and crosslinkability
- Mechanical properties
- Biocompatibility

Two types of hydrogels:

- Natural hydrogels
- Synthetic polymers

Inkjet bioprinting

Inkjet bioprinting (also known as drop-on-demand printing) is a non-contact technique which refers to the spatially controlled dispensing of a jet of small droplets of liquid material through a small orifice on to a substrate (*Pati et al., 2016*).



Inkjet bioprinting offers an inexpensive, high-throughput capability, with the benefits of high resolution, reproducibility, and friendly use.

One of the main limitations of this technology is the relatively low threshold for the viscosity of inkjet printing fluids.

Cell settling effects in inkjet printers, which are highly related to clogging and viscosity, change during printing.

Laser-assisted bioprinting

For laser printing, the effects of laser energy, substrate film thickness, and hydrogel viscosity on the viability of cells as well as droplet size, cell differentiation and proliferation have been investigated.

Three layers of different components:

- a donor slide covered with
- a second laser energy absorbing layer
- a layer of cell-bioink components

The focused laser pulses cause local evaporation of the absorbing layer that generates a high gas pressure propelling the bioink compound towards the collector slide (*Malda et al., 2013*).

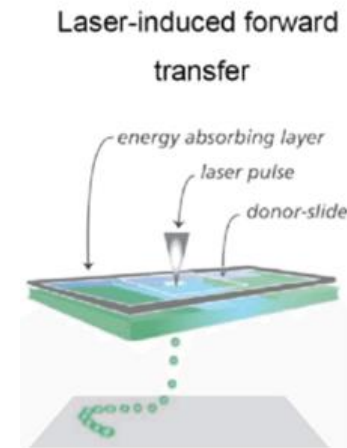


Figure: Avci, Huseyin et.al (2017)

Extrusion bioprinting

Robotically controlled extrusion of a material in a continuous manner rather than liquid droplets. These technologies allow the printing of hydrogels in specific target positions, turning out to be the most promising approach for producing 3D organ constructs.

Extrusion bioprinting provides good compatibility with hydrogels of very different viscosities at a reasonable cost.

For extrusion printing, relationships between dispensing pressure, printing time, and nozzle diameter are important (Yu et al., 2013).



Figure: Avci, Huseyin et.al (2017)

Skin bioprinting

Bioprinting of skin involves five main process steps:

1. Design approach and modeling,
2. Selection of materials,
3. Selection of cells,
4. Bioprinting,
5. Maturation before transplantation/cosmetics or drug testing.

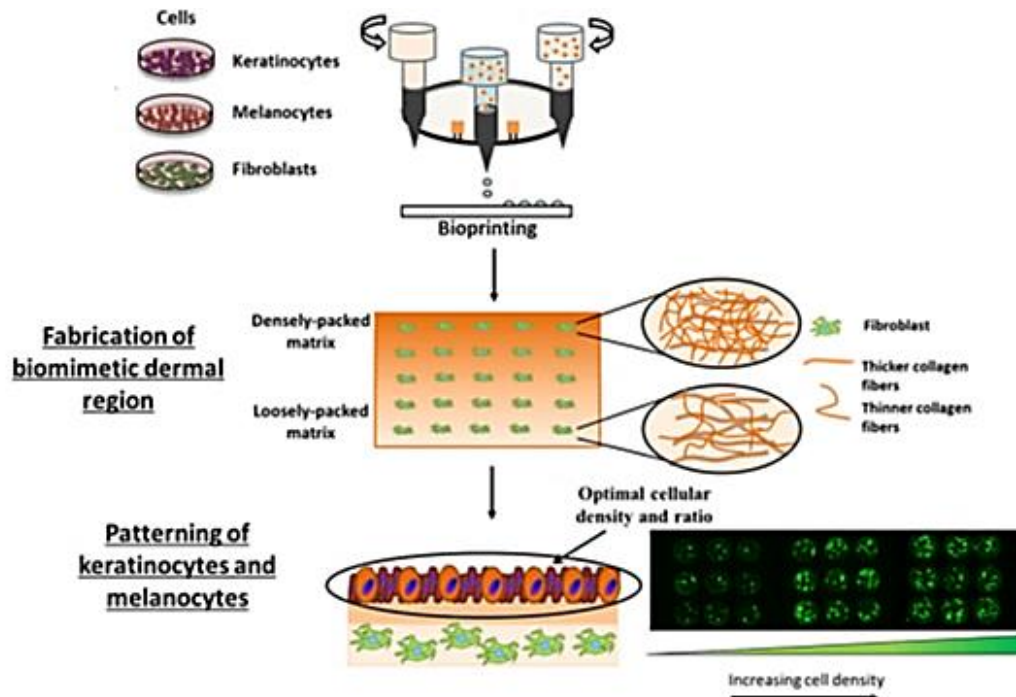
More than one type of cells (fibroblasts, keratinocytes and melanocytes) is preferred to fabricate a multilayered biomimetic skin model.



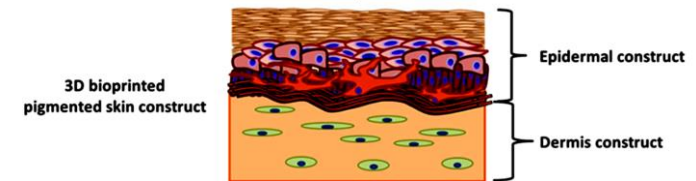
Skin bioprinting

The 3D pigmented human skin constructs are obtained from using three different types of skin cells:

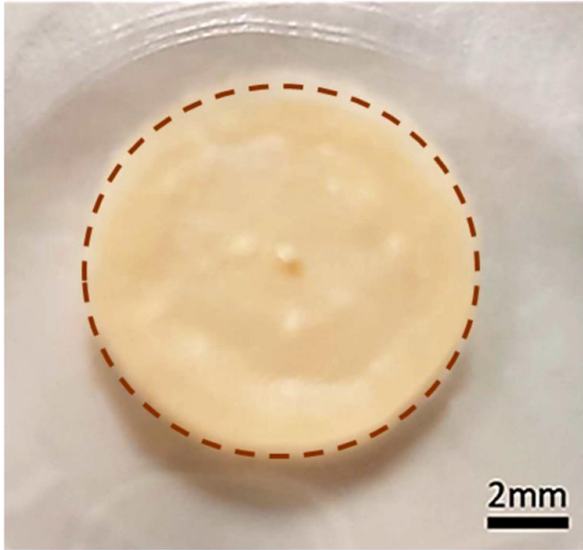
- keratinocytes, fibroblasts and melanocytes.



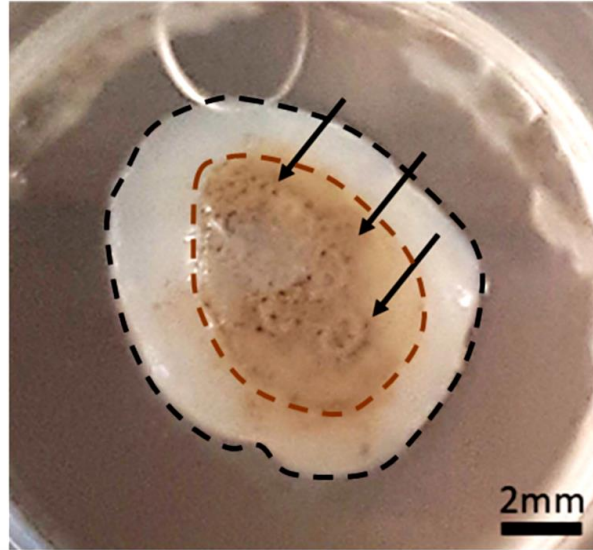
A critical aspect to achieving skin pigmentation is associated with the transfer of melanosomes from the melanocytes to the surrounding keratinocytes in the epidermal region.



3D Bioprinting Approach

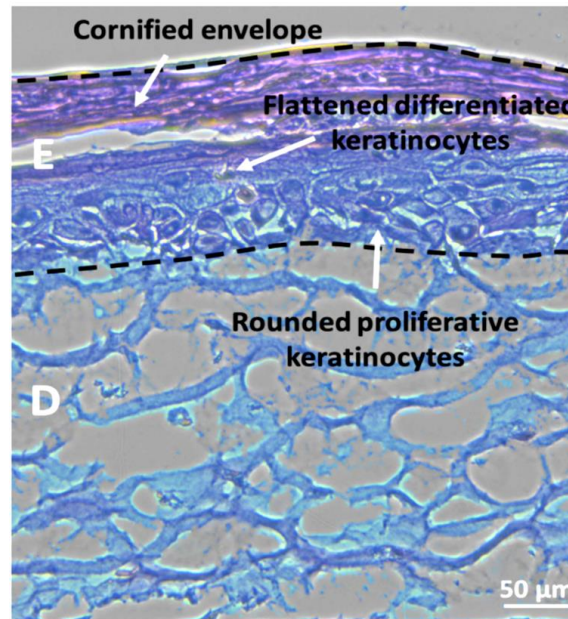


Manual Casting Approach

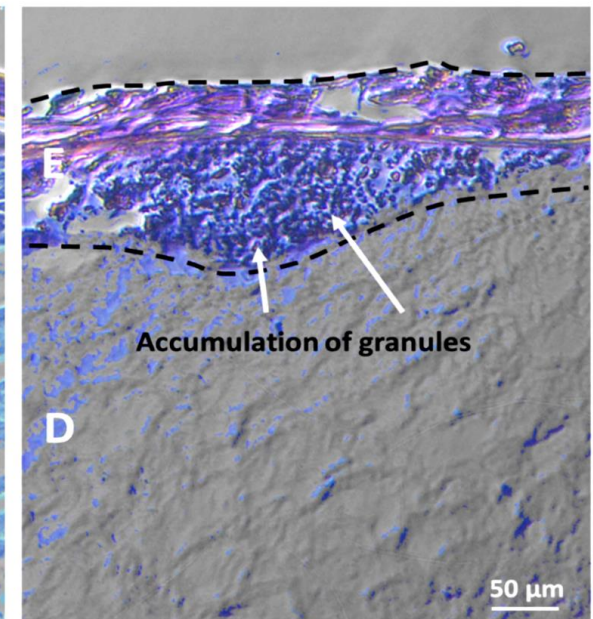


Bioprinting: 3D skin with excellent accuracy, high reproducibility and easy handling

3D Bioprinting Approach



Manual Casting Approach



Natura develop a 3D Skin bioprinted

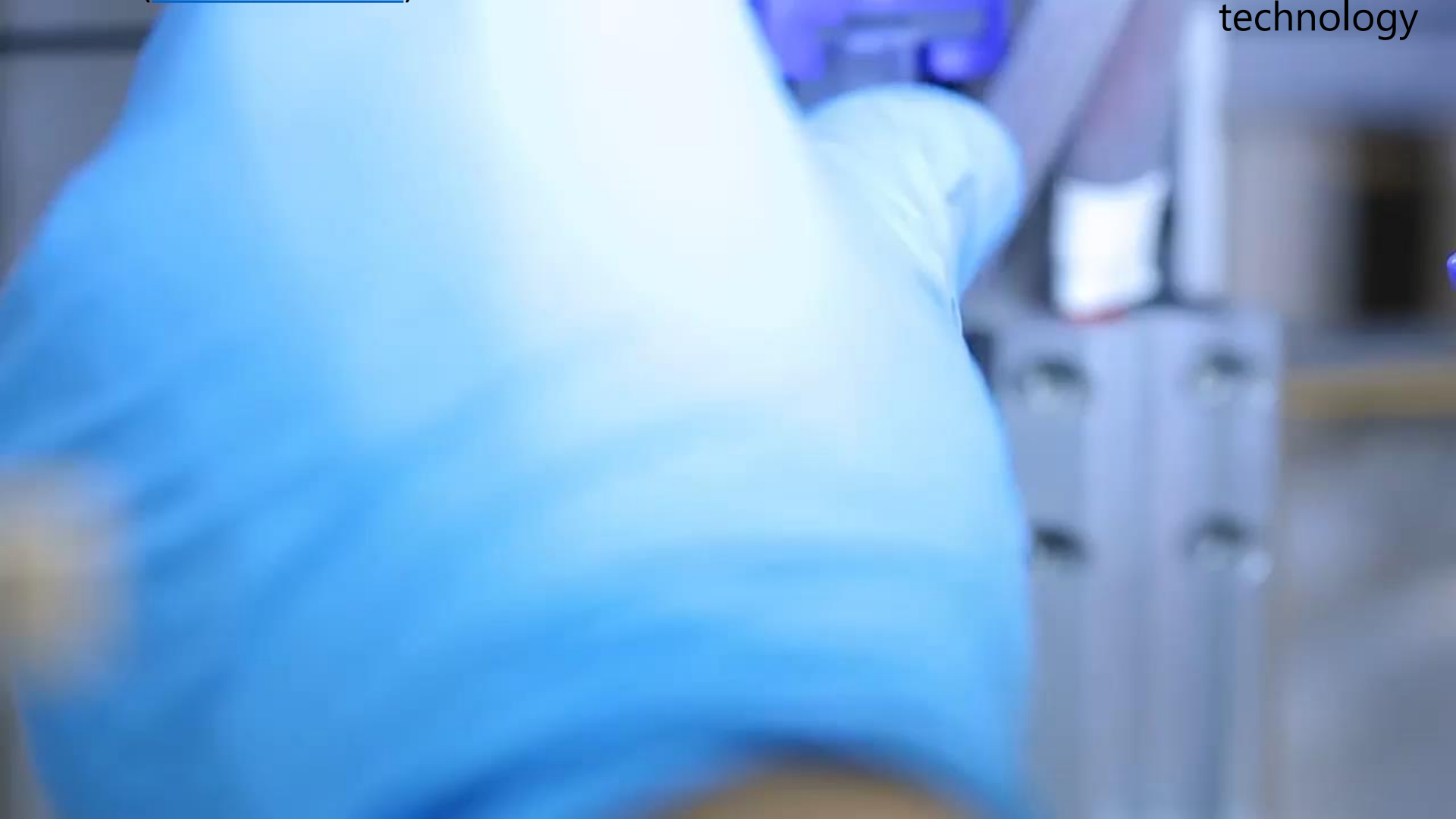
Natura is the 1st Brazilian cosmetic company having a 3D skin bioprinting



Natura develop a 3D Skin bioprinted

CELLINK (www.cellink.com)

Natura and USP signed an exclusive research and development partnership on 3D skin bioprinting technology



obrigada



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